



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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6F9540V00131
Job Sheet 205646



Part No: 6F9540V00131

Job Qty: 1 pcs

Part Name: AW169 Upper Cutter Deflector Assembly



Part Weight: 0 lbs

Status: New

Job Created: 1/15/20

Job Tracking No:

Due Date: 9/11/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: URF18-746 DWG REV C IPP REV:A 13.11.13 NEW ISSUE DD VERF:JLM

Ship Via:

POSITIVE RECALL

EFFECTIVE 20/11/20 AUTH SAS

RELEASED 55 DATE NOV 02 2020

Pat D for 9-89 Priority: Medium

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	9/11/20	9/11/20	0.00	0.00	Packaging 1 - 1		DAS 72 9-89 NOV 02 2020
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		



Container No: S310184



Part: 6F9540V00131

Job No: 205646

Serial No/Batch: S310184

Revision:

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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CANADA
TEL : 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 11/02/20

Plex 1/15/20 10:08 AM Dart.lajeunesse.marie

					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					Packaging 1 - 37	
					Packaging 1 - 1 - B4B	
111	Packaging 1-1 - Pick Kit - B4B	1 pcs	9/11/20	0.00 0.00	Packaging 1 - 2 - B4B	DAS 69 9-89
					Packaging 1 - 3 - B4B	
					Packaging 1 - 4 - B4B	
					Packaging 1 - 5 - B4B	
					Packaging 1 - 6 - B4B	
					Packaging 1 - 7 - B4B	NOV 0 2 2020
					Packaging 1 - 8 - B4B	
					Packaging 1 - 9 - B4B	
					Packaging 1 - 10 - B4B	
					Packaging 1 - 11 - B4B	
					Packaging 1 - 12 - B4B	
					Packaging 1 - 13 - B4B	
					Packaging 1 - 14 - B4B	
					Packaging 1 - 15 - B4B	
					Packaging 1 - 16 - B4B	
					Packaging 1 - 17 - B4B	
					Packaging 1 - 18 - B4B	
					Packaging 1 - 19 - B4B	
					Packaging 1 - 20 - B4B	
					Packaging 1 - 21 - B4B	
					Packaging 1 - 22 - B4B	
					Packaging 1 - 23 - B4B	
					Packaging 1 - 24 - B4B	
					Packaging 1 - 25 - B4B	
					Packaging 1 - 26 - B4B	
					Packaging 1 - 27 - B4B	
					Packaging 1 - 28 - B4B	
					Packaging 1 - 29 - B4B	
					Packaging 1 - 30 - B4B	
					Packaging 1 - 31 - B4B	
					Packaging 1 - 32 - B4B	
					Packaging 1 - 33 - B4B	
					Packaging 1 - 34 - B4B	
					Packaging 1 - 35 - B4B	
					Packaging 1 - 36 - B4B	
					Packaging 1 - 37 - B4B	
120	QC 4	1 pcs	9/11/20	0.00 0.00	QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	DAS 72 9-89
					QC 4 - 9	
					QC 4 - 46	NOV 0 2 2020
					QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	
					QC 4 - 75	
					QC 4 - 78	
					QC 4 - 84	
					QC 4 - 80	
130	Packaging 3-1 - Stock - B4B	1 pcs	9/11/20	0.00 0.00	Packaging 3 - 1 - B4B	DAS 69 9-89
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	

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				Packaging 3 - 5 - B4B				
				Packaging 3 - 6 - B4B				
				Packaging 3 - 7 - B4B				
				Packaging 3 - 8 - B4B				
				Packaging 3 - 9 - B4B				
				Packaging 3 - 10 - B4B				
				Packaging 3 - 11 - B4B				
				Packaging 3 - 12 - B4B				
				Packaging 3 - 13 - B4B				
				Packaging 3 - 14 - B4B				
				Packaging 3 - 15 - B4B				
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				Packaging 3 - 26 - B4B				
				Packaging 3 - 27 - B4B				
				Packaging 3 - 28 - B4B				
				Packaging 3 - 29 - B4B				
				Packaging 3 - 30 - B4B				
				Packaging 3 - 31 - B4B				
				Packaging 3 - 32 - B4B				
				Packaging 3 - 33 - B4B				
				Packaging 3 - 34 - B4B				
				Packaging 3 - 35 - B4B	DAS			
				Packaging 3 - 36 - B4B	21			
				Packaging 3 - 37 - B4B	9-88			
135	DC - 1 - B4B	1 pcs	9/11/20	0.00 0.00	DC - 1 - B4B			
					DC - 2 - B4B			
140	QC 21 - FG	1 pcs	9/11/20	0.00 0.00	QC 21 - FG - 21			
					QC 21 - FG - 70	DAS		
					QC 21 - SA - 53	21		
						9-88		
Part Op 110 - (Pick Kit) Descriptions: 120 - (QC4- 100% Inspect kits for completeness) 130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP 6F9540V00131 135 - (Document Control) Photocopy bluefile per PPP D169-841-013 chg002 and create labels per 6F9540V00131 CHG002 <i>CHG003 see attachment</i> 140 - (QC21- Final Inspection - Work Order Release)								
DAS 21 9-88								
Job BOM								
Part / Item	Component Name	Quantity	Operation	Container				
D169-841-013	AW169 Upper Cutter Deflector	1 pcs (1 ea)	110-Packaging 1 - Pick Kit		S308868			
Job Allocations								
Operation	Component Part	Required	Inventory	Allocated				
110-Packaging 1 - Pick Kit	D169-841-013	1	1	0				
Part Specifications								
Specifications could not be found.								

Entered: _____ Date: _____

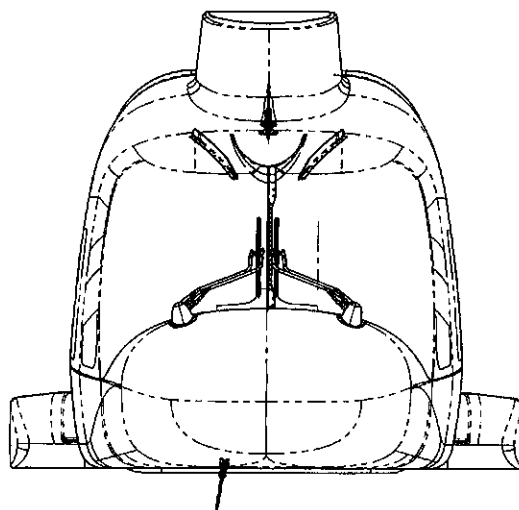


WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

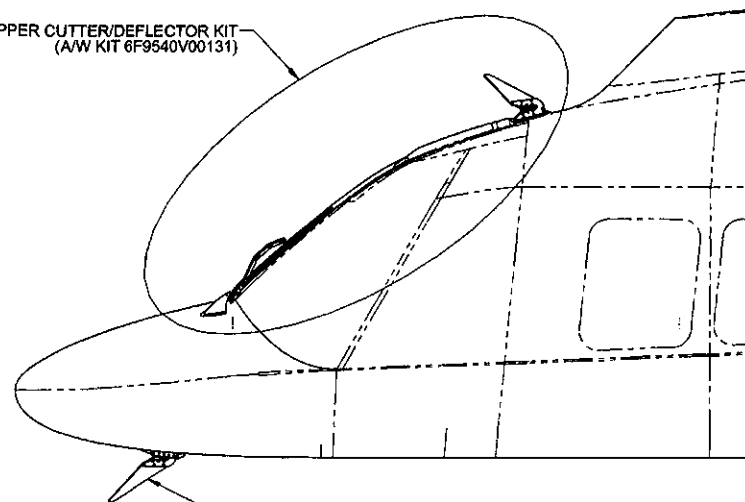
Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread		FAULT CATEGORY Other/Details: _____			



D169-841-011 AW169 CABLE CUTTER SYSTEM

D169-841-013 UPPER CUTTER/DEFLECTOR KIT
(A/W KIT 6F9540V00131)



D169-841-015 LOWER CUTTER KIT
(A/W KIT 6F9540V00231)

QTY -011	QTY -013	QTY -015	DART P/N	DESCRIPTION	AGUSTA WESTLAND P/N
X			D169-841-011	CABLE CUTTER SYSTEM	TBD
1	X		D169-841-013	UPPER CUTTER/DEFLECTOR KIT	6F9540V00131
1		X	D169-841-015	LOWER CUTTER KIT	6F9540V00231
	1		D4821-1	WINDSHIELD DEFLECTOR	TBD
	1		D4822-1	UPPER DEFLECTOR LH	TBD
	1		D4822-2	UPPER DEFLECTOR RH	TBD
	1		D4840-041	UPPER CUTTER ASSY	TBD
	2		D4857-041	WIPER DEFLECTOR ASSY	TBD
	8		MS27039-1-12	SCREW	N/A
	TBD		TBD	FASTENERS	N/A
	1		D4842-041	LOWER CUTTER ASSY	TBD
	5		MS21042L08	LOCKNUT	N/A
	5		MS27039-0824	SCREW	N/A
	10		NAS1149FN832P	WASHER	N/A

D	MS27039-0824 WAS MS27039-0819, REFORMAT PARTS LIST.	AJS	15.06.12
C	D4857-041 WAS D4857-1 (D4944-1 GASKETS NOW IN D4857 DRAWING), PARTS LIST: MS27039-1-12 QTY WAS 10	AJS	15.05.20
B	ADD D4944-1 GASKET (ZN A8-1) (ZN 86-2, B8-2) ADD MS27039-1-12 SCREW, D4857-1 WAS D4857-041/-042	DW	13.09.23
A	NEW RELEASE	DB	13.07.08
REV.	DESCRIPTION	BY	DATE
DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	CP	DRAWING NO.	REV. D
MFG. APPR.	JLM	IIN-D169-841	SHEET 1 OF 2
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	AW169 CABLE CUTTER SYSTEM	NTS
DATE	15.06.12	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

APPROVED

Change Record

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Part Number: D169-841-013 (AGUSTA P/N: 6F9540V00131)

Description: UPPER CUTTER DEFLECTOR

[illegible]